

TECHNICAL SHEET

MAASTRICHT - trousers

Description

- 2 back pockets, one of them with flap,
- · wide front pockets,
- adjustable hammer loop,
- badge pocket,
- knee and leg ergonomic design,
- coin pocket,
- pen pocket,
- reinforced crotch,
- · rule pocket,
- side pocket
- · adjustable waist,
- RIGHT FIT sizing system.



Maintenance

Maximum wash temperature: 60 °C; Do not bleach; Dry clean with solvents on point F plus Tetrachloroethylene; Tumble drying possible - Drying at lower Temperature; Ironing at middle temperature (max 150 °C).











	V171-0-02 Navy/black
Item	V171-0-03 Clay brown/black
	V171-0-04 Anthracite/black
	V171-0-05 Black/black

Standards: EN ISO 13688:2013



 Sizes
 44 – 64

 Sizes Long
 L48-L54

 Sizes Short
 S52-S58

SAFETY TECHNICAL SPECIFICATIONS

	Test method	Description	Cofra result	Minimum requirement / range
Background fabric	EN ISO 1833-1977, SECTION 10	Composition:	65% polyester 35% cotton	
			35% CORON	
	EN ISO 12127:1996	Fabric mass per unit area	320 g/m ²	
	EN ISO 13688:2013	The pH's determination from	Oeko-Tex [®]	3,5 ≤ <i>pH</i> ≤ 9,5
	4.2 (ISO 3071)	the watery extract		
	(130 3071)			
	EN ISO 13688:2013	Search of the aromatic and	Not recording	≤30 ppm
	4.2 (EN 44363.4)	carcinogenic amines	Oeko-Tex [®]	
	(EN 14362-1)			
	EN ISO 13688:2013	Dimensional change to washing	warp: -3.0%	±3%
	5.3 (ISO 5077)	(60°C)	weft: - 1.4%	

Made by Workwear Technical Dept.

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ISO 105-X12	Colour fastness to rubbing	Dry: 4 Wet: 4		1-5
ISO 105-C06	Colour fastness to Laundering			1-5
100 100 000	Colour change	4-5		1.0
	Staining:	4-5		
	diacetate	4-5		
	cotton	4-5 4-5		
	nylon	4-3		
		4 4-5		
	polyester	4-5 4-5		
	acrylic wool	4-5 4-5		
	WOOI	4-5		
ISO 105 D01	Colour fastness to to dry cleaning			1-5
	Colour change	4-5		
	Staining:			
	diacetate	4-5		
	cotton	4-5		
	nylon	4-5		
	polyester	4-5		
	acrylic	4-5		
	wool	4-5		
SO 105 E04	Colour fastness to perspiration	Acidic	Alkaline	1-5
	Colour change	4-5	4-5	
	Staining:			
	diacetate	4-5	4-5	
	cotton	4-5	4-5	
	nylon	4-5	4-5	
	polyester	4-5	4-5	
	acrylic	4-5	4-5	
	wool	4-5	4-5	
EN ISO 105-X11	Colour fastness to hot pressing (110°C)			1-5
	Colour change : dry	4 - 5		
	Colour change : wet	4 - 5		
	Staining:cotton	4 - 5		
EN ISO 13934-1	Tensile strength	warp: 1100 N		400 N
		weft: 100	0 N	
EN ISO 13937-1	Determination of tear force using ballistic	listic weft: 50 N warp: 41 N		≥12 N
	pendulum method (Elmendorf)			
SO 12945-1:2000	Determination of fabric propensity	after 5 hou	ırs test	
	to surface fuzzing and to pilling	Rating: 4		
ISO 12947-2	Determination of the abrasion resistance of fabrics by the Martindale method	>100000 c	cycles	

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ISO 4920-2012	Spray test with water– after 20 washing	2	1 - 5
AATCC 193-2007	Water repellency (before washing)	8	0 - 8
AATCC 193-2007	Water drop test – after 20 washing	5	0 - 8
ISO 14419-2010	Oil repellency (before washing)	6	0 - 8
ISO 14419-2010	Oil repellency (after 20 washing)	4	0 - 8
EN 20811-1992	Determination of resistance to water penetration. Hydrostatic pressure test	380 mm	